

**Amendments to the CLAIMS**

1. cancelled
2. cancelled
3. cancelled
4. cancelled
5. cancelled
6. (Currently amended) A process for preparing (+)-(S)-N-methyl-3-(1-naphthyloxy)-3-(2-thienyl)propylamine oxalate, wherein 3-methylamino-1-(2-thienyl)-1-propanone, or an acid addition salt thereof, is prepared as intermediate by reacting thiophene with 3-Chloropropionic acid chloride and subsequent reaction with methylamine.
7. (Previously presented) The process according to claim 6, wherein 3-methylamino-1-(2-thienyl)-1-propanone, or an acid addition salt thereof, is reduced to (1S)-3-methylamino-1-(2-thienyl)propan-1-ol, or an acid addition salt thereof.
8. (Previously presented) The process according to claim 7, wherein the reduction is carried out using a microbial dehydrogenase.
9. cancelled